



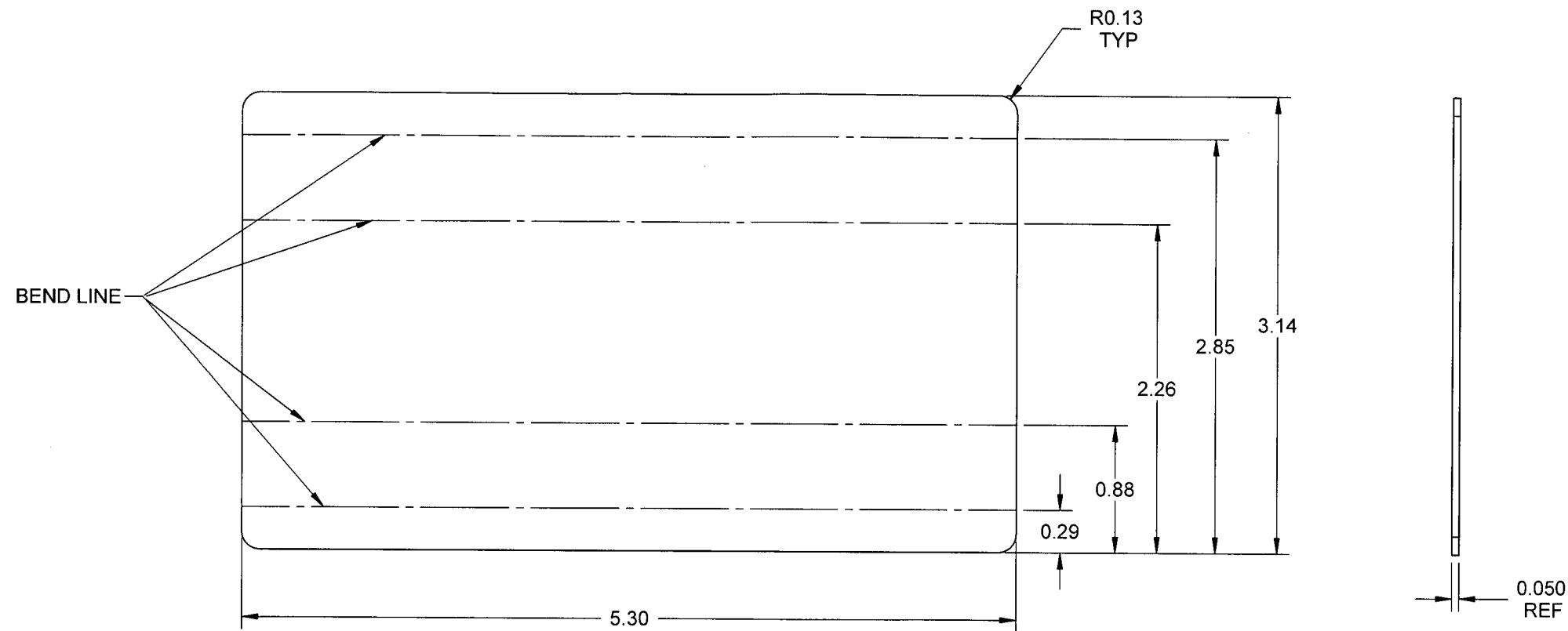


D212-725-1-081 SUPPORT
(MAKE FROM D212-725-1-081F FLAT PATTERN)

RELEASED
2011-08-25
MD

- NOTES:
- 1) MATERIAL: MAKE FROM D212-725-1-081F FLAT PATTERN
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.24 lbs

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4226	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		BRACKET	NTS	
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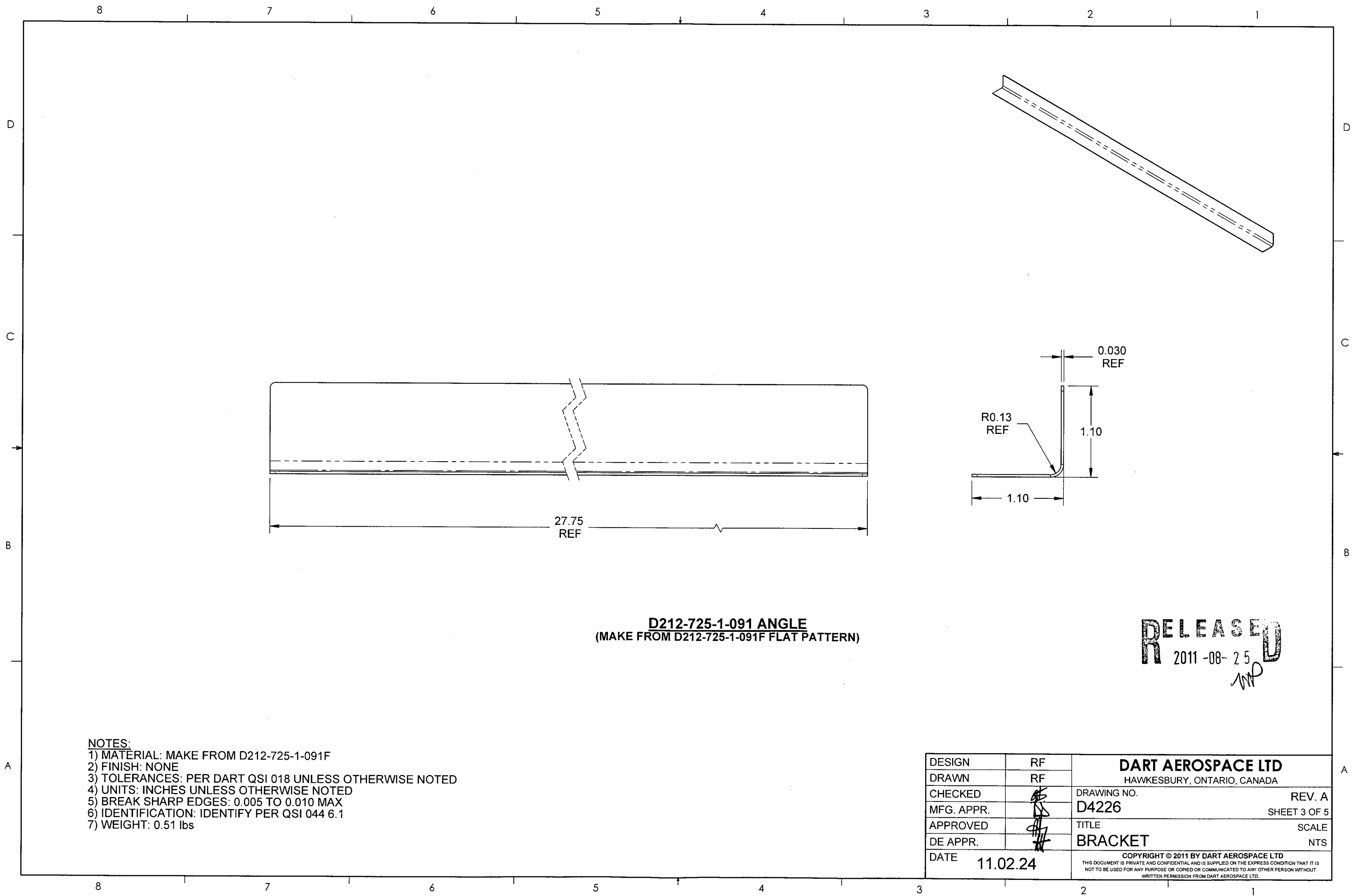
D212-725-1-081F FLAT PATTERN

RELEASED
2011-08-25

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 (18 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

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MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 5	
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DATE	11.02.24		

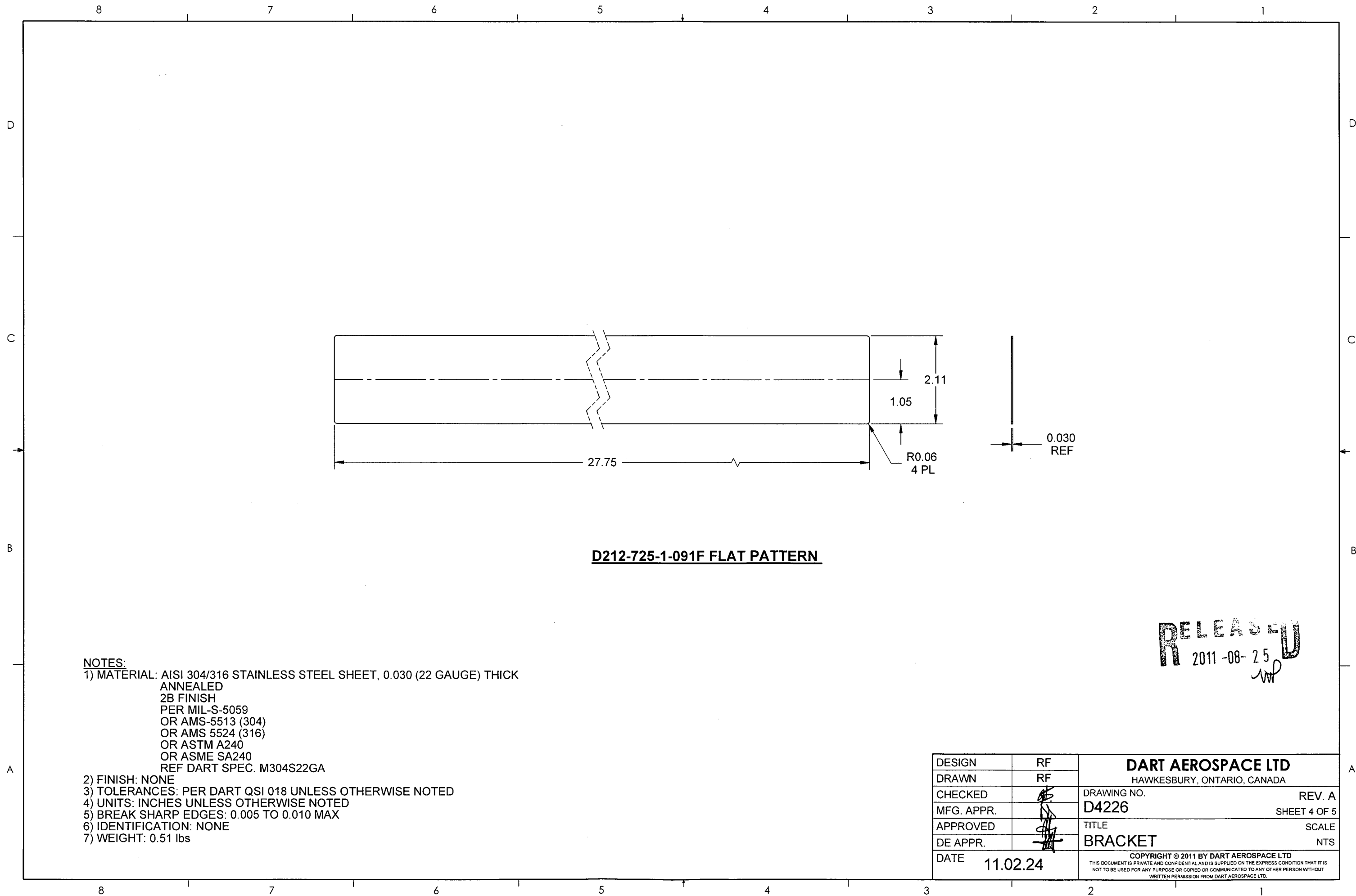


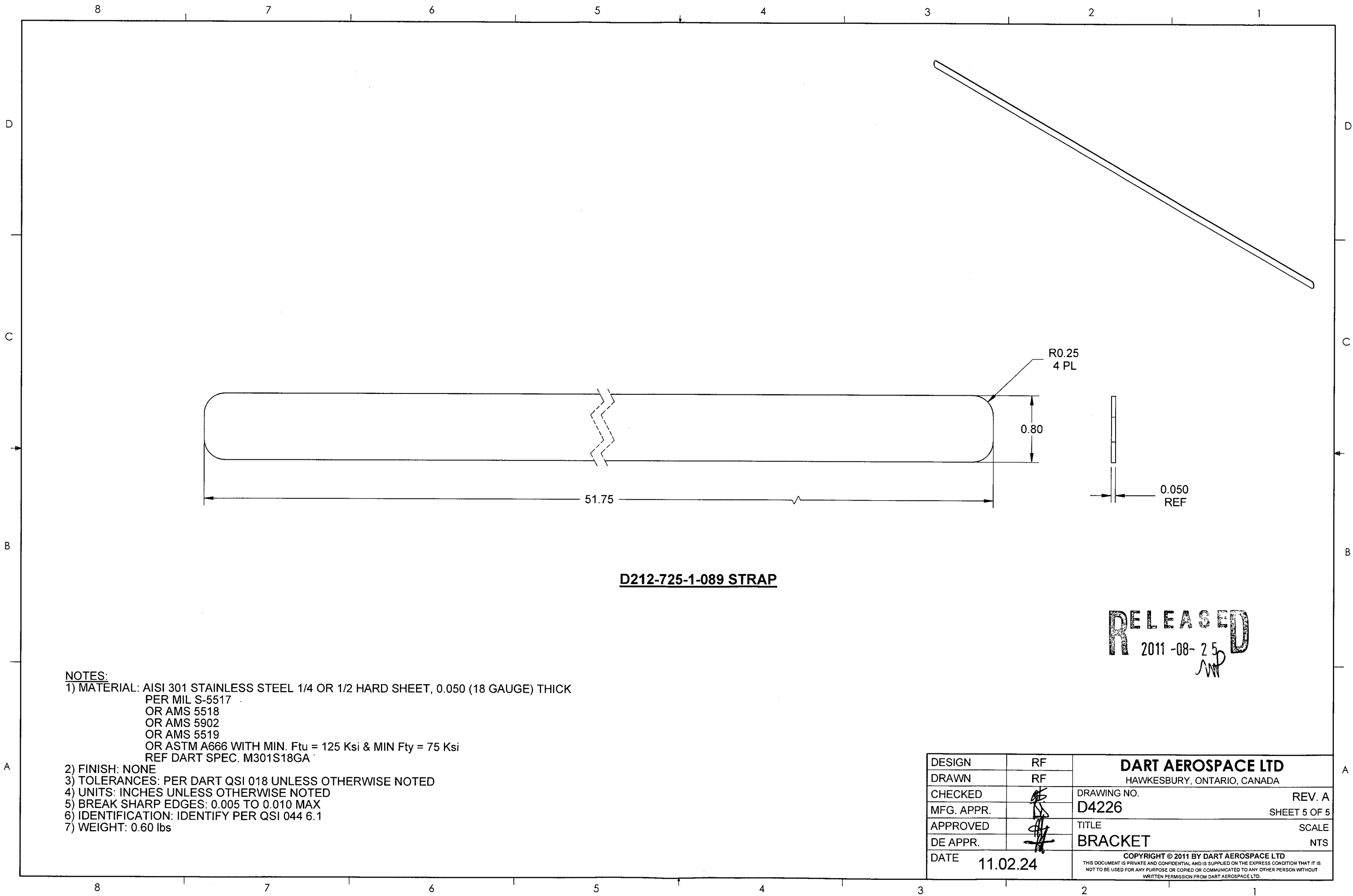
D212-725-1-091 ANGLE
(MAKE FROM D212-725-1-091F FLAT PATTERN)

RELEASED
2011-08-25
MP

- NOTES:
1) MATERIAL: MAKE FROM D212-725-1-091F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.51 lbs

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MFG. APPR.	<i>[Signature]</i>	D4226	SHEET 3 OF 5
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NOTES:

- 1) MATERIAL: AISI 301 STAINLESS STEEL 1/4 OR 1/2 HARD SHEET, 0.050 (18 GAUGE) THICK
PER MIL S-5517
OR AMS 5518
OR AMS 5902
OR AMS 5519
OR ASTM A666 WITH MIN. $F_{tu} = 125$ Ksi & MIN $F_{ty} = 75$ Ksi
REF DART SPEC. M301S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.60 lbs

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